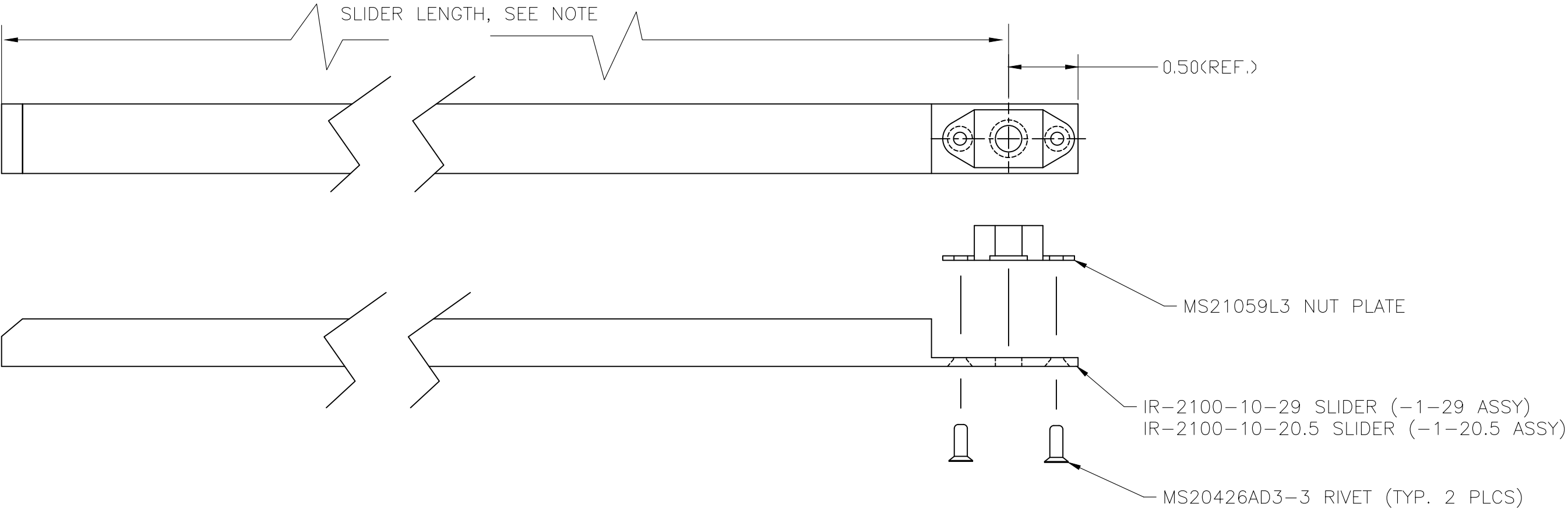


SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
1	A		01/12/98	BEVELED SLIDER END		REB	LS
1	B		09/14/00	ADDED SURFACE FINISH AND ALT FINISH		MR	LS
1	C		01/08/04	ADDED -1-20.5 ASSEMBLY		REB	LS
1, 2	D		07/11/06	ADDED SLIDER OVERALL LENGTH TO TABLE, SHT.2 DIM 1.07 WAS 1.055		REB	LS
1, 2	E		07/11/06	FINISH WAS POWDER COAT BLACK, ALT. ANODIZE		REB	LS
1	F		06/17/11	CORRECTED BOM, -1-20.5 WAS ID'D "-2"	REB	REB	LS
1	G		05/23/14	CHANGED THICKNESS FROM 0.342 TO 0.332/0.342.	JT		



2	2	MS20426AD3-3	RIVET
1	1	MS21059L3	NUT PLATE
	1	IR-2100-10-29	SLIDER
1		IR-2100-10-20.5	SLIDER
-1-20.5 ASSY	-1-29 ASSY	PART NUMBER	DESCRIPTION
QTY.	QTY.	Paravion® Technology Inc.	TITLE SLIDER
		DIMENSIONS IN INCHES	DRAWING NO. IR-2100
		TOLERANCES EXCEPT WHERE NOTED:	DRAWN BY RHSM
		.X = ± .1	APRVD. BY REB
		.XX = ± .05	CHK'D BY LS
		.XXX = ± .010	DATE 05/14/93
		ANGLES = ± 1°	REV G
		DO NOT SCALE DRAWING	ECO
		© 2006 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.	SHEET 1 OF 2

-1-XX ASSEMBLY

NOTE: SECOND DASH NUMBER INDICATES SLIDER LENGTH IN 1/4" UNITS
WEIGHT: 0.051(0.10 + 0.086 X SECOND DASH NUMBER)

BREAK ALL SHARP EDGES

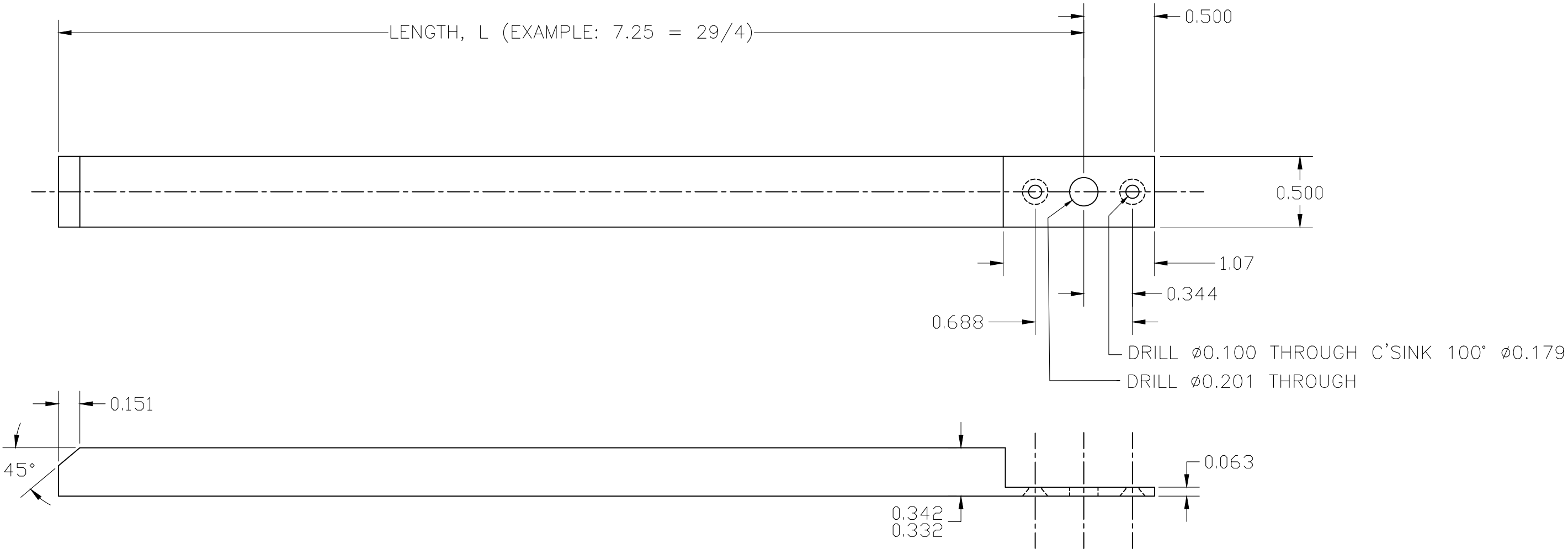
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PROTO

N/C

MATERIAL: 6061-T6 QQ-A-250/11
STOCK: 0.5 SHEET
FINISH: ANODIZE PER MIL-A-8625 TYPE II, CLASS 2 COLOR: OPTIONAL
SURFACE FINISH 125✓

ASSEMBLY	SLIDER	L	SLIDER OVERALL LENGTH
IR-2100-1-29	IR-2100-10-29	7.25	7.75 inches
IR-2100-1-20.5	IR-2100-10-20.5	5.13	5.63 inches



-10-XX SLIDER

NOTE: SECOND DASH NUMBER INDICATES SLIDER LENGTH IN 1/4" UNITS

BREAK ALL SHARP EDGES

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PROTO
N/C

Paravion® Inc. ✓Technology		TITLE SLIDER		DRAWING NO. IR-2100		
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 05/14/93	REV G
		DO NOT SCALE DRAWING				SHEET 2 OF 2
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